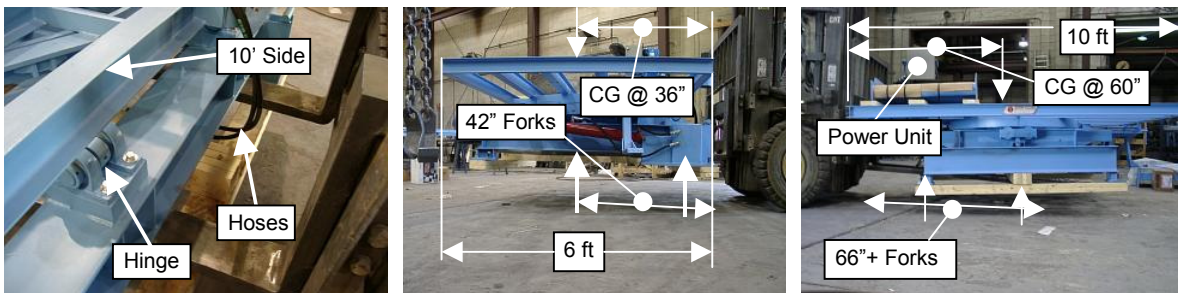


Technical Service Bulletin 04T15
TURNTABLE UNLOADING INSTRUCTIONS

Before off-loading equipment inspect the crate and machine for any visible damage and note the damage on the shipping papers. This equipment is shipped FOB factory, which means the receiver is responsible for damage once off-loaded unless damage is noted. Shipping damages are not covered by the machine warranty. The receiver must file claim with the shipper for damage. Sawing Systems will assist with the filing. Call Sawing Systems about damage before off loading or before the truck departs if possible.

Qualified tow motor (lift truck) drivers and equipment movers/riggers should handle equipment. These directions are provided to assist rigger for estimating purposes only and are not a substitute for handling expertise. Make sure your tow motor is rated for the weight and reach required. The rating at an extended reach is much less than the full load rating with the weight near the mast. All handling and any damage during or after off-loading is the sole responsibility of the Buyer. Handling damages are not covered by the machine warranty. The gross weight of the tilting model including the hydraulic unit and crating is 3900 pounds. Gross weight of the non-tilting model is 2300 pounds. Weights and balance points are approximate and may vary according to options ordered.



Turntable top is 10' long x 6' wide. It will be loaded on the truck with the 10ft dimension from front to back of the truck. If the Turntable is shipped with a large saw it will be shipped on a flatbed truck and can be off-loaded from the 10ft side. If the Turntable is shipped alone or with a small saw, it might be shipped in an enclosed truck. In this case it will likely need to be pulled to the back of the truck with chains and it will need to be removed by lifting from the 6ft side. For tilting models lift from the side with the heavy legs (hinge side). Typical 42in forks are adequate and the center of gravity (CG) will be out about 36" for tilting or non-tilting model.

If lifting from the narrow (6ft) side, use a tow motor with minimum 66in forks and the required weight capacity at a 60" reach for the tilting model and 62" reach for the non-tilting model. For the tilting model, position one fork as close to the heavy legs as possible for proper cross-balance. Beware: Don't pinch hydraulic hoses or lift on cylinders. Use safety chain to prevent turntable from tipping forward off forks. Check load stability before lifting any distance. Avoid lifting from brake end to avoid possible damage to the brake mechanism.

If you don't have access to an adequate tow motor or skilled operator, a Jerr-Dan flat-bed wrecker is an ideal alternative. These are readily available on short notice for \$50-\$75. The wrecker can back up to the truck and adjust his bed height to match the truck. He can use his winch to pull the machine out of the truck and onto his bed. He can then tip the bed and slide the machine onto the ground or into your shop if you have an overhead door.